Code No.: ME506PC

R20

H.T.No.

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CMR ENGINEERING COLLEGE: : HYDERABAD **UGC AUTONOMOUS**

III-B.TECH-I-Semester End Examinations (Supply) - May- 2023 **OPERATIONS RESEARCH**

(MECH)

[Time: 3 Hours]

[Max. Marks: 70]

Note: This question paper contains two parts A and B.

Part A is compulsory which carries 20 marks. Answer all questions in Part A.

Part B consists of 5 Units. Answer any one full question from each unit. Each question carries 10 marks.

	carries to marks.							
	e e e e e e e e e e e e e e e e e e e		<u>P</u> .	ART-A			(20 Marks)	
1. a)	Explain the nature of	the operat	ions resear	ch.			[2M]	
b)								
c)								
ď)	Explain the steps in the	ransportati	on algorith	ım.			[2M]	
e)	What are the situation	ıs which m	nake the re	placement of	fitems nece	ssary?	[2M]	
f)	What is Group replace	ement pro	blem?				[2M]	
g)	Write the mathematic	al equation	n for EOQ).			[2M]	
h)	What are the differen	t inventory	models?				[2M]	
i)	Give some important	applicatio	ns of queu	ing theory?			[2M]	
j)	State applications of	dynamic p	rogrammiı	ng.			[2M]	
			PAR	Т-В			(50 Marks)	
2.	Solve the Linear Prog	graming Pr	oblem.				[10M]	
	Maximize $Z=3x_1+2x_1$	-						
	Subjected to							
	$4x_1 + 3x_2 \le 12$							
	$4x_1 - x_2 \le 8$							
	$x_1, x_2 \ge 0.$							
							r103.43	
3.	State different types	of models	used in op	eration resea	rch. Explair	any two any	[IOM]	
	methods.							
	~	. 1 3 41.	- flo	tion and anti	mal solution	of an accionme	ent [10M]	
4.		oivea in th	ie formulai	non and opu	mai solution	i or an assignme		
	problem.			OP				
_	Eind the Total cost w	aina North	west corn		Also find the	ontimal solution	on [10M]	
٥.	Find the Total cost u			W3	W4	Capacity	<u>,,,</u>	
	F1							
		1		·		7		
				95	70	5		
		5	4	4	11	24		
3.4.5.	x ₁ , x ₂ ≥0. State different types methods. Explain the steps inv problem. Find the Total cost u F1 F2 F3 Requirement	olved in the	-west corr W2 105 180	OR ner method. A 80 40 95	Also find the W4 15 30 70	of an assignment optimal solution Capacity 12 7 5		

6. There are seven jobs, each of which has to go through the machines A and B in the [10M] order AB. Processing times in hours are given below.

order AB. Flocessing times in near the grant and grant a							
Tob		12	13	4	5	6	/
Job	<u> </u>	↓	+		10	1.1	0
Machine A	3	12	15	6	10	11	9
Marking D	0	10	10	6	12	1	3
Machine B	0	10	10	"			

Determine a sequence of these jobs that will minimize the total elapsed time.

OR

7. The maintenance cost and resale value per year of a machine whose purchase price is [10M Rs 7000 is given below:

Ks. /UUU IS give	<u> </u>	<u>. </u>				,	7	0
Year:	1	2	3	4	5	6		0
Maintenance cost (Rs):	900	1200	1600	2100	2800	3700	4700	5900
Resale	4000	200	1200	600	500	400	400	400
Price:		1		<u> </u>		L		

When should the machine be replaced.

8. Obtain the optimal strategies for both persons and the value of the game for zero-sum [10M] two-person game whose payoff matrix is given below:

	Player B					
Player A	B1	B2	B3	B4		
A1	3	2	4	0		
A2	2	4	4	2		
A3	4	2	4	0		
A4	0	4	0	8		

OR

- 9. The annual demand per item is 6400 units. The unit cost is ₹12 and the inventory [10M] carrying charges 25% per annum. If the cost of procurement is ₹300 determine:
 - i. EOQ
 - ii. No. of orders per year
- 10. What is a Waiting line? Give some important applications of queuing theory.

[10M]

[10M]

11. Jobs arrival at a workstation in a manufacturing plant is in a Poisson fashion at an average rate of five per hour. The time to machine one job is an exponential distribution with a mean time of 20 minutes.

i. What is the expected time a job has to wait at the workstation?

- ii. What will be the average number of jobs waiting at the workstation at any time?
- iii. What is the probability that there will be more than four jobs?
