

Code No.: ME304PC

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CMR ENGINEERING COLLEGE: : HYDERABAD
UGC AUTONOMOUS
II-B.TECH-I-Semester End Examinations (Supply) - February- 2024
PRODUCTION TECHNOLOGY
(MECH)

[Time: 3 Hours]

[Max. Marks: 70]

Note: This question paper contains two parts A and B.

Part A is compulsory which carries 20 marks. Answer all questions in Part A.

Part B consists of 5 Units. Answer any one full question from each unit. Each question carries 10 marks and may have a, b, c as sub questions.

PART-A

(20 Marks)

1. a) List the various types of casting process. [2M]
- b) What are the different types of patterns? [2M]
- c) Explain the factors to be considered in selection of weld joint. [2M]
- d) What are the safety precautions observed in welding? [2M]
- e) What is soldering process? [2M]
- f) Why do most welding failures occur in Heat affected zone? [2M]
- g) What are wrought products? [2M]
- h) Outline the functions of die angle in wire drawing. [2M]
- i) Define extrusion. [2M]
- j) What are defects in forged parts? [2M]

PART-B

(50 Marks)

2. Explain the principle of investment casting process with neat sketch. [10M]
- OR**
3. Explain different types allowances used in patterns making. [10M]
4. Explain the principle of thermit welding with neat sketch. [10M]
- OR**
5. Explain the principle of resistance welding with neat sketch. [10M]
6. Write the principle of operation of explosive welding process with neat sketch. [10M]
- OR**
7. Differentiate between friction welding and induction welding. [10M]
8. Explain recrystallization and grain growth processes and their effect on properties of a metal worked component. [10M]
- OR**
9. Write a note on control of hot rolling mills. [10M]
10. Explain different forging methods with neat sketches. [10M]
- OR**
11. What are the various equipment used in extrusion of metals? Briefly describe them. [10M]
